



Unconventional Reservoirs

Jorge Ponce

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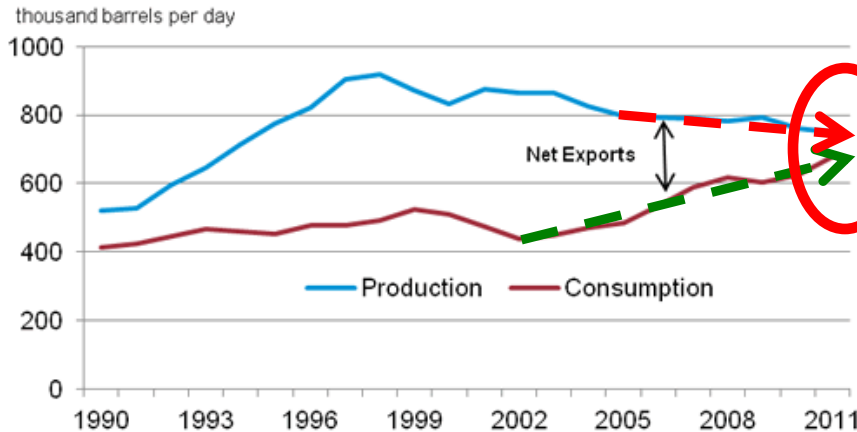
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Why do we need Unconventional Reservoirs (UN)?

- 🔥 World daily life is built on different types of energy
- 🔥 Despite economy suffers ups and downs as a general trend energy demand goes up
 - 🔥 Growing population and income per capita
 - 🔥 BRICS conglomerate's economy is highly energy demanding
 - 🔥 Modern life depends basically on electricity and/or natural gas
 - 🔥 Globalization has incremented traveling around the globe, thus increasing different types of fuel demand for air, sea and ground transportation
- 🔥 Conventional sources are running out
 - 🔥 No more giants like Saudi Arabia
 - 🔥 Large reserves in environmentally sensitive areas (Alaska, Florida, Pacific)
 - 🔥 Subsalt discoveries in Brazil - expensive
 - 🔥 Counterpart in Africa – expensive
 - 🔥 Selfsufficiency is critical for certain countries under the world political scenario
- 🔥 Renewables (Wind, Solar, Biodiesel, Biomass, Geothermal, Nuclear, Hydropower, Marine power, Anaerobic digestion/algae) are not enough to fill in the gap of total energy demand

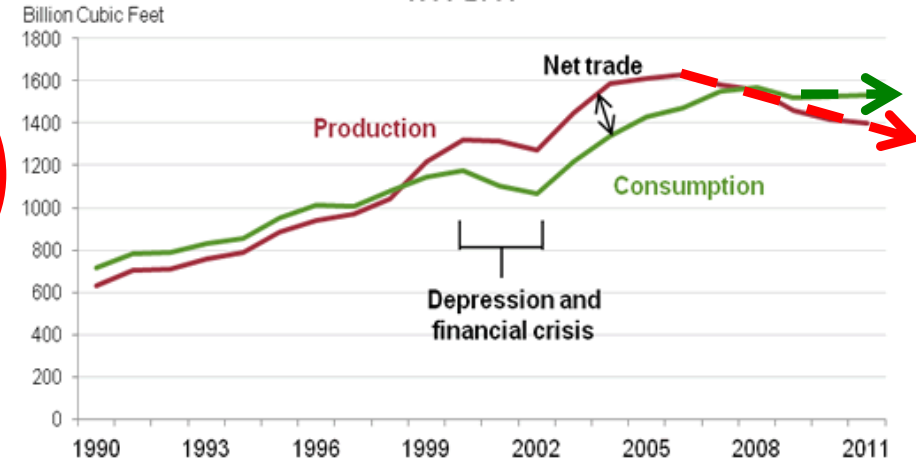
Is Argentina an Exception?

Argentina's Total Oil Production and Consumption, 1990-2011



Source: Energy Information Administration, International Energy Statistics

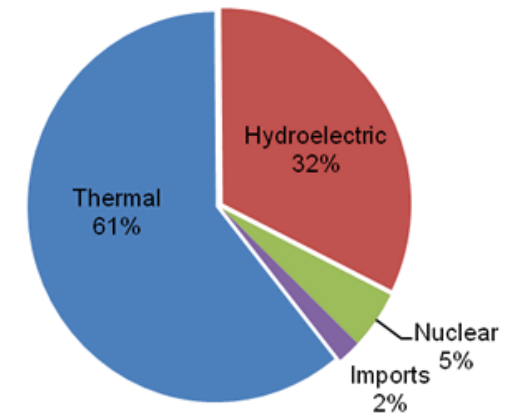
Argentina's Dry Natural Gas Production and Consumption, 1990-2011



Source: Energy Information Administration, International Energy Statistics

- 🔥 Demand trend of gas and oil goes up
- 🔥 Oil and gas production decreases to reach a crossover point
 - 🔥 Need to import energy
 - 🔥 Lost of selfsufficiency
- 🔥 2/3 of the electricity is generated from fossil fuels basically natural gas and gas oil
 - 🔥 Other sources can not meet demand gap

Electricity Generation Sources in Argentina, 2011



Source: CAMMESA (Compañía Administradora del Mercado Mayorista Eléctrico)

The Size of the Treasure – Worth it?



Top 10 countries with technically recoverable shale oil and gas resources

Rank	Country	Shale oil (billion barrels)
1	Russia	75
2	U.S. ¹	58 (48)
3	China	32
4	Argentina	27
5	Libya	26
6	Venezuela	13
7	Mexico	13
8	Pakistan	9

Top 10 countries with technically recoverable shale oil resources

10	Indonesia	8
World Total		345 (335)

¹ EIA estimates used for ranking order. ARI estimates in parentheses.

Rank	Country	Shale gas (trillion cubic feet)
1	China	1,115
2	Argentina	802
3	Algeria	707
4	U.S. ¹	665 (1,161)
5	Canada	573
6	Mexico	545
7	Australia	437
8	South Africa	390
9	Russia	285
10	Brazil	245
World Total		7,299 (7,795)

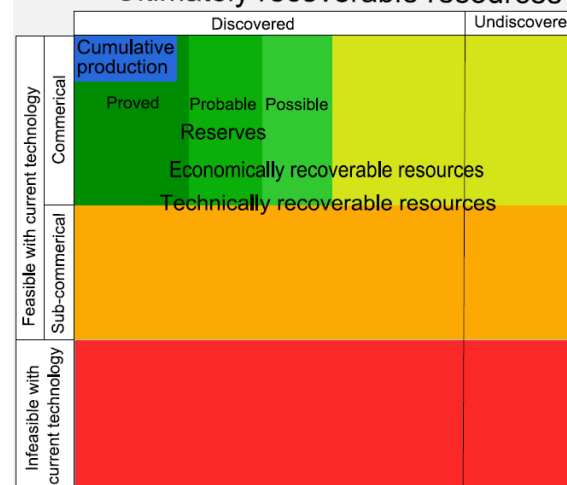
¹ EIA estimates used for ranking order. ARI estimates in parentheses.



Formation

- Vaca Muerta
- Los Molles
- Agrio
- D-129
- Los Monos
- Lower Inoceramus
- Cacheuta
- Pre-Cuyo
- Tobifera
- Neocomiano
- Yacoraite

Ultimately recoverable resources

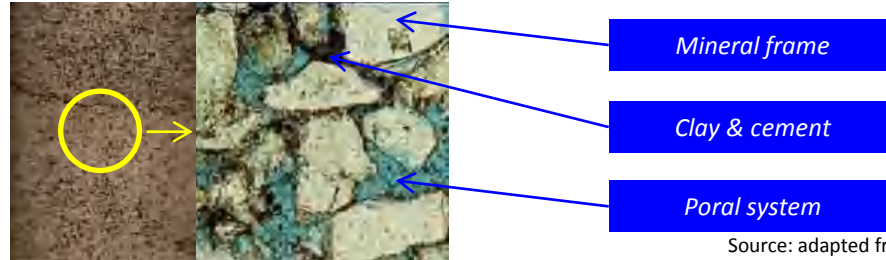


What are Unconventional Reservoirs?

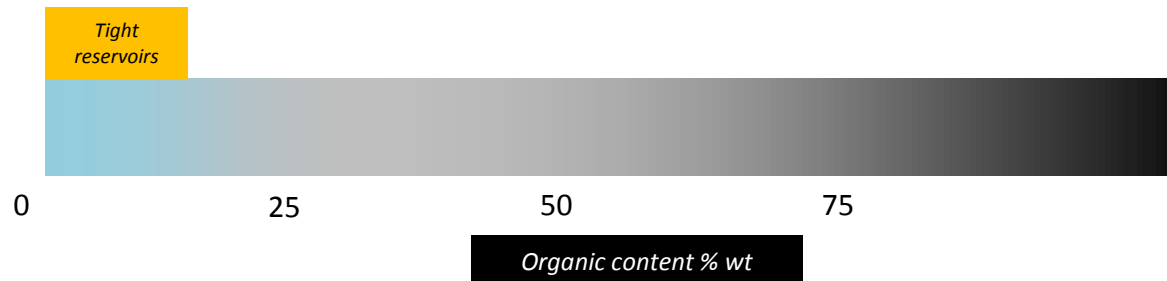
- Industry has defined long time ago that unconventional reservoirs are those that have permeability to gas lower than 0.1 mD, a better description is needed
 - Tax considerations
 - Not all UR types fit into this classification
- One common categorization (and very broad by the way) is:
 - Tight reservoirs
 - Organic rich shale reservoirs
 - Oil shale
 - CBM
 - Hydrates
 - Tar sands and heavy oil sandstones
- In order to understand the reservoir, need to consider:
 - Hydrocarbon generation
 - Migration if any
 - Hydrocarbon storage
 - Flow mechanism
 - Structural discontinuities
- Then complete and stimulate the well...

Tight Reservoirs (TR)

- By definition, reservoirs with permeability less than 0.1 mD to gas. Really ambiguous
 - Actually tight oil and tight gas reservoirs are being developed
- Hydrocarbons were generated at another source rock. Negligible organic material
- Migration occurs and hydrocarbons get trapped due to seals or extremely low permeability barriers
 - If hydrocarbons migrate there is enough permeability to gas to flow and porosity to store them, ergo:
 - Flow mechanism: Darcy's flow
 - Storage: pore volume
- Rock types:
 - Sandstones: mostly quartz with clays and cementitious materials
 - Carbonates: low to very low permeability carbonates
 - Igneous and metamorphic rocks like basement
- Requires massive hydraulic fractures to get commercial rates



Source: adapted from Franco, 2011

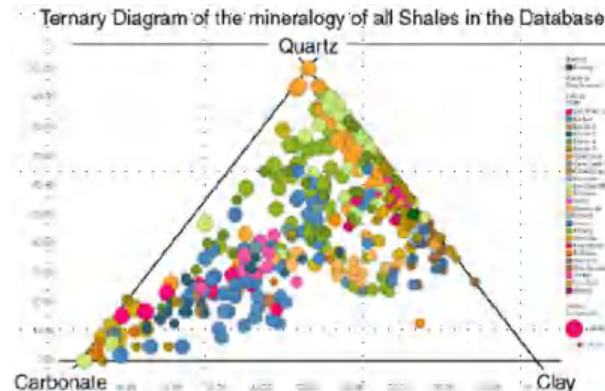


Organic Rich Shale Reservoirs (SR)

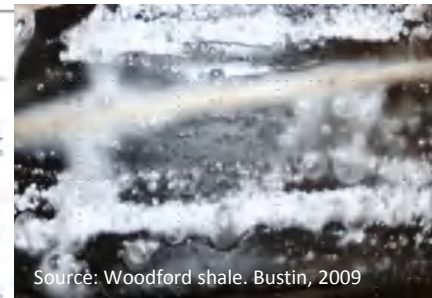
- Hydrocarbons are generated, stored and trapped in the same rock
- Definition of shale based on grain size rather than mineralogy composition
- Due to its extremely low permeability, hydrocarbons did not have enough time to migrate
 - As there is low permeability there is also low porosity
 - Presence of organic material not converted to hydrocarbon (kerogen)
 - Flow mechanism: Darcy's flow in the matrix, Fick's law in the organic portion
 - Storage: pore volume and adsorption in the organic material

Rock types:

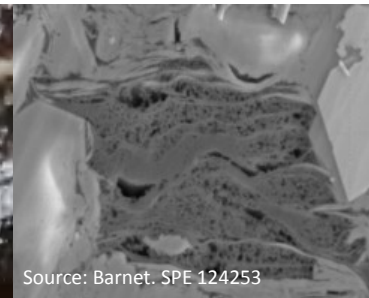
- Siliceous
- Carbonaceous
- Argillaceous



Source: SPE 115258



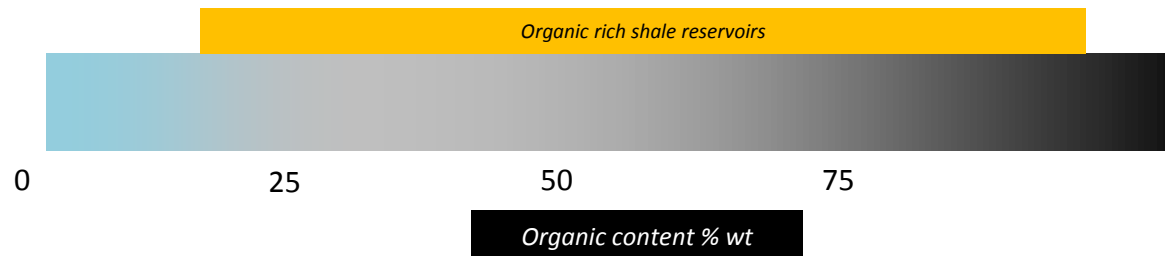
Source: Woodford shale. Bustin, 2009



Source: Barnett. SPE 124253



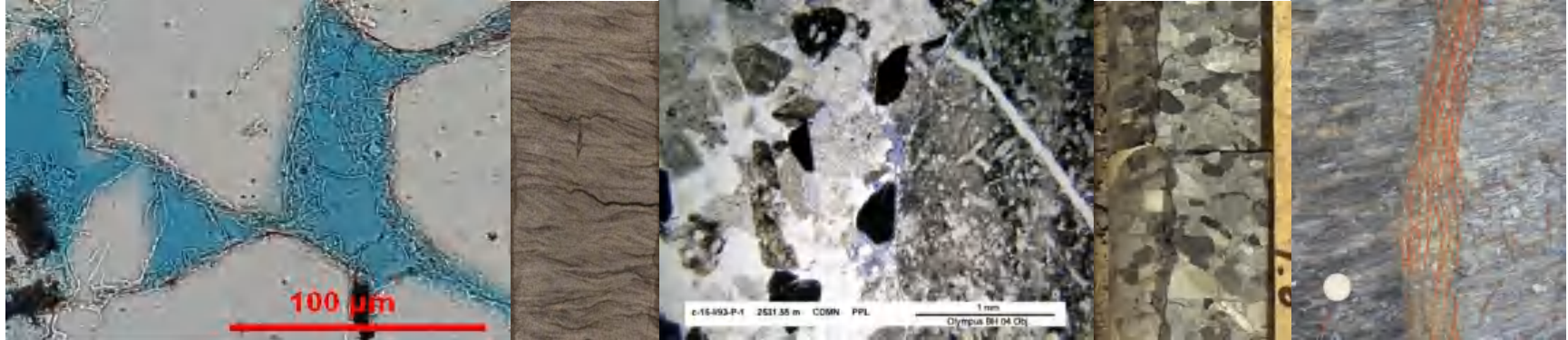
Source, trap & reservoir rock



Organic content % wt

Hydrocarbons Storage

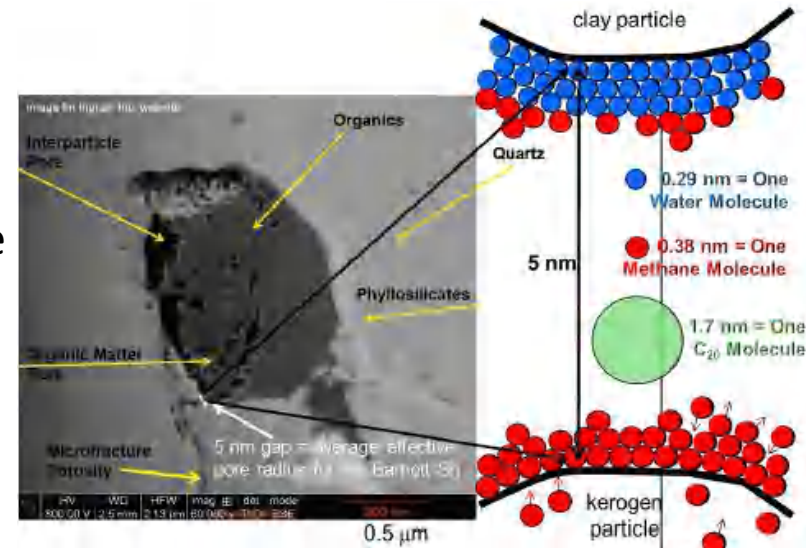
- In TR, hydrocarbons are stored in void space which include pores and fissures



Source: Gale & Laubach

- In SR, total gas composed of three sources

- Free gas
 - In matrix and kerogen pore space
 - Fractures and fissures (all scales)
- Sorbed gas in kerogen and N.S. clays surface
- Dissolved gas in liquid hydrocarbons and water



Fuente: Williams, 2012



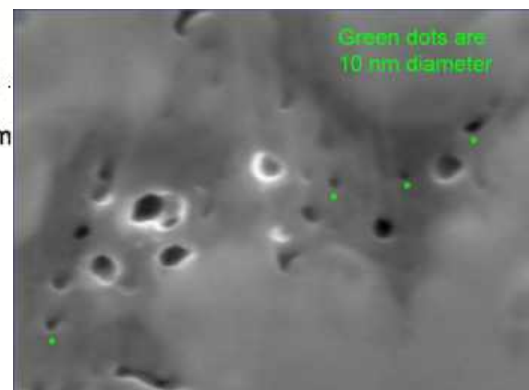
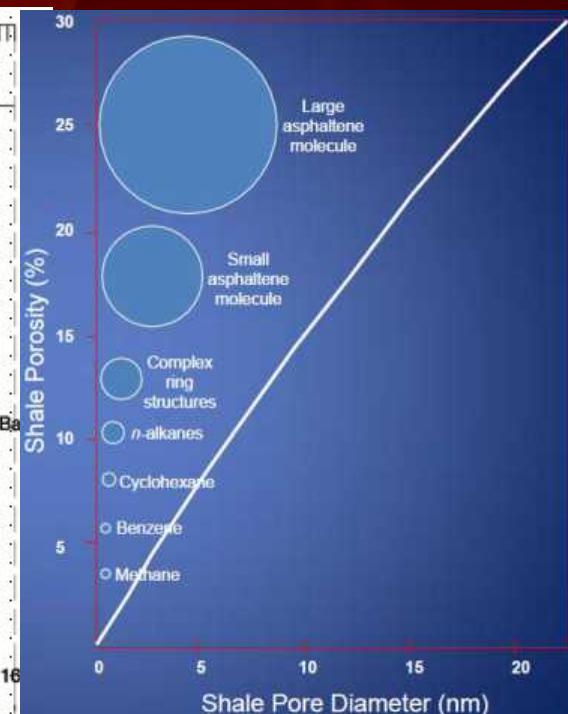
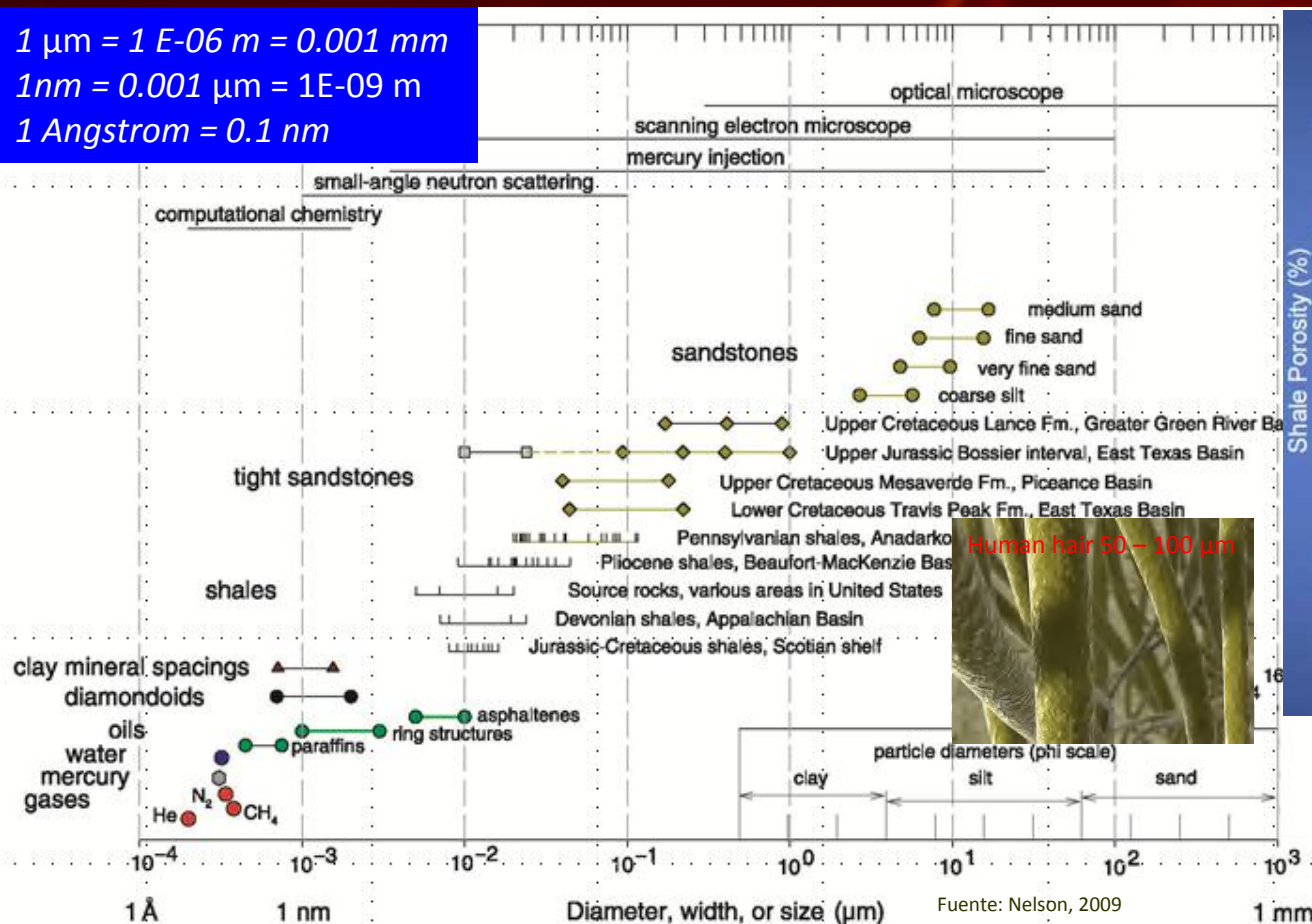
Fuente: Pitman, 2011



Source: Bustin, 2009

The "NANO" World in Perspective

$1 \mu\text{m} = 1 \text{E-}06 \text{ m} = 0.001 \text{ mm}$
 $1 \text{ nm} = 0.001 \mu\text{m} = 1\text{E-}09 \text{ m}$
 $1 \text{ Angstrom} = 0.1 \text{ nm}$



Conventional Oil & Gas

$D_{\text{pore}} \geq 1 \mu\text{m}$
 $K \geq 1 \text{ mD}$

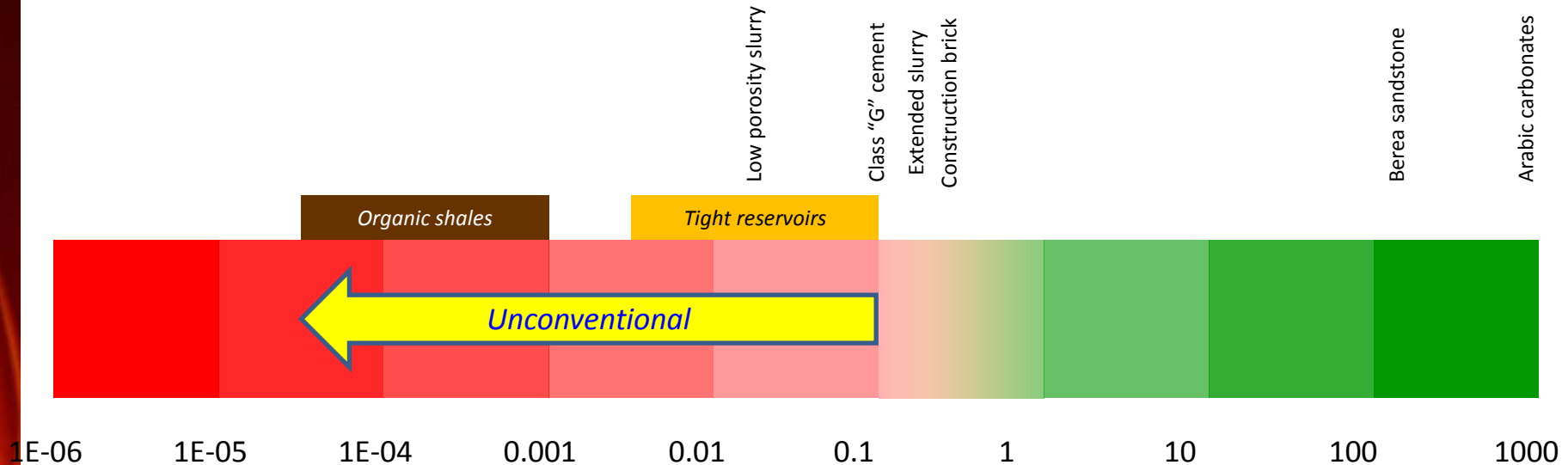
Tight Reservoirs

$1 \mu\text{m} \geq D_{\text{pore}} \geq 10^{-3} \mu\text{m}$
 $1 \text{ mD} \geq K \geq 1 \mu\text{D}$

Shale Reservoirs

$1 \mu\text{m} \geq D_{\text{pore}} \geq 10^{-3} \mu\text{m}$
 $10^{-9} \text{ mD} \geq K \geq 10^{-3} \text{ mD}$

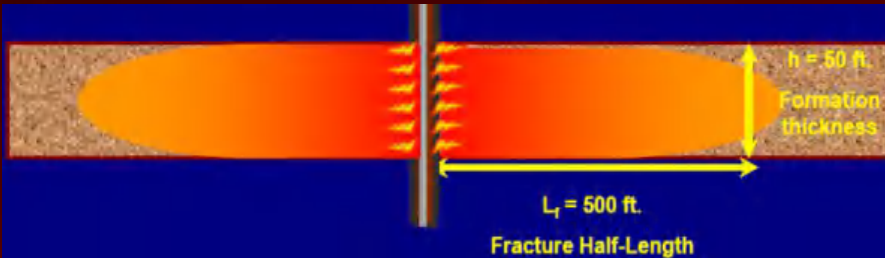
Reservoir Permeability & Flow Capacity



Dry Gas / Darcy Flow		Qg \ K _{gas}	10 mD	1 mD	0.1 mD	0.01 mD
P _{res}	5500 psi	m ³ gpd	924,000	92,400	9,240	924
BHFP	1500 psi					
BHT	200 °F					
SG _{gas}	0.65					
Thickness	5 m					

- 🔥 For dry gas, no commercial rates below 0.1 mD unless well is hydraulically fractured
- 🔥 If multiphase flow exists, gas production is much lower
- 🔥 In shales $K \ll 0.1$ mD, so matrix flow is extremely low. Need to have extremely large contact areas to get economical rates
- 🔥 Presence of natural fissures and fractures enhance fluid flow tremendously

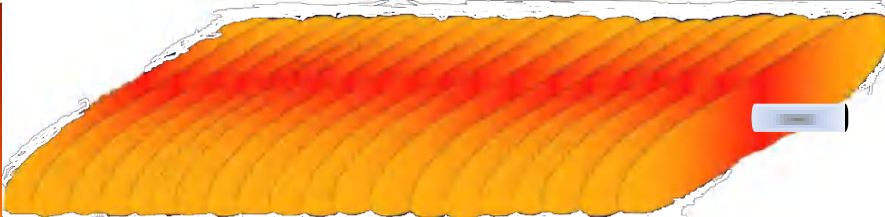
Contact Area and Fluid Properties Impact



Openhole completion: 8 3/4" hole diameter * 50 ft = **115 ft² of contact**

Cased hole completion: 4 spf, with 2 ft. penetration beyond cement
200 perf tunnels, 1/2 inch diameter = **52 ft² of contact**

Fracture Stimulated Completion: 500 ft half-length
2 wings * 2 faces * 500 ft * 50 ft = **100,000 ft² of contact**



Openhole completion: 6" hole diameter * 50 ft = **7850 ft² of contact**

Cased hole completion: 1 spf, with 2 ft. penetration beyond cement
5000 perf tunnels, 1/2 inch diameter = **1310 ft² of contact**

Fracture Stimulated Completion: 500 ft half-length
20 Stages * 2 wings * 2 faces * 500 ft * 50 ft = **2,000,000 ft² of contact**

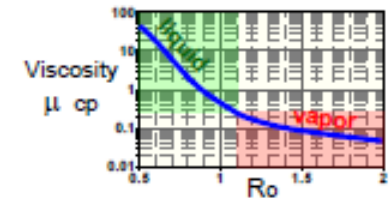
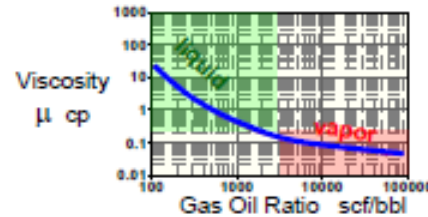
Source: Pearson, 2013

HF can increase reservoir contact in a vertical well ~1,000 fold!

Multi-hyd fracs in HZ's increase reservoir contact area >10,000 fold over a vert well!

$$Q \approx \frac{k(Si) * H * \Delta P}{\mu}$$

Viscosity matters for fluid flow in shales... even for gases

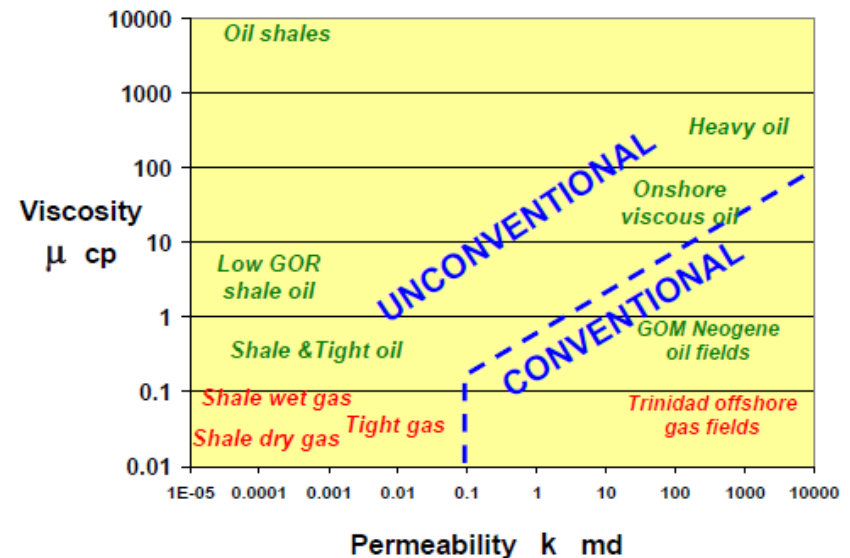


Viscosity of petroleum retained in shales is mostly a function of GOR...

...so μ correlates with Ro and continues to decrease even in the gas window

Source: Cander, 2012

Unconventionals can be defined on a graph of viscosity (μ) vs. permeability (k)

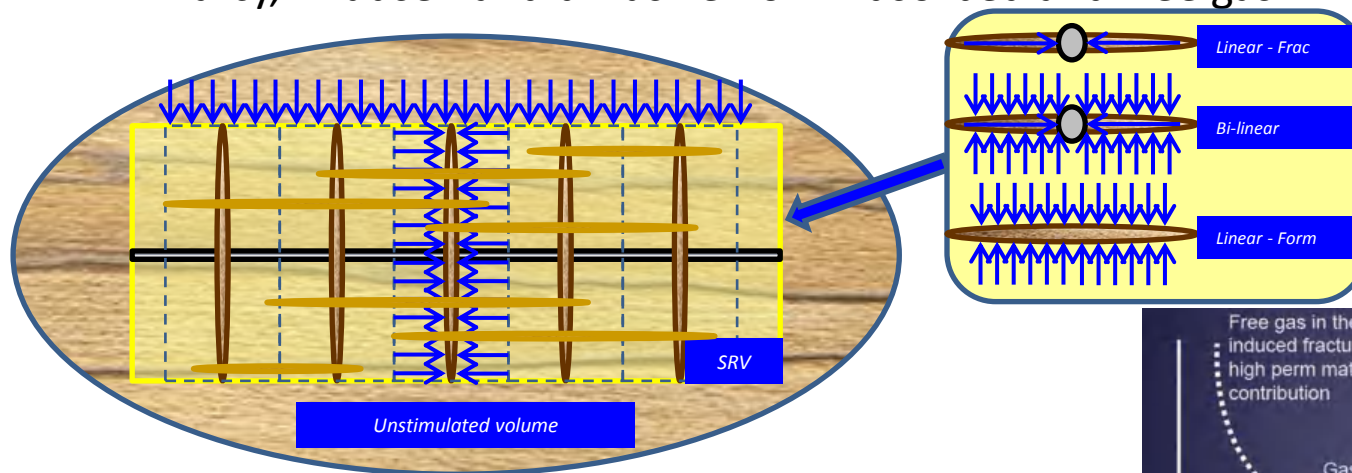


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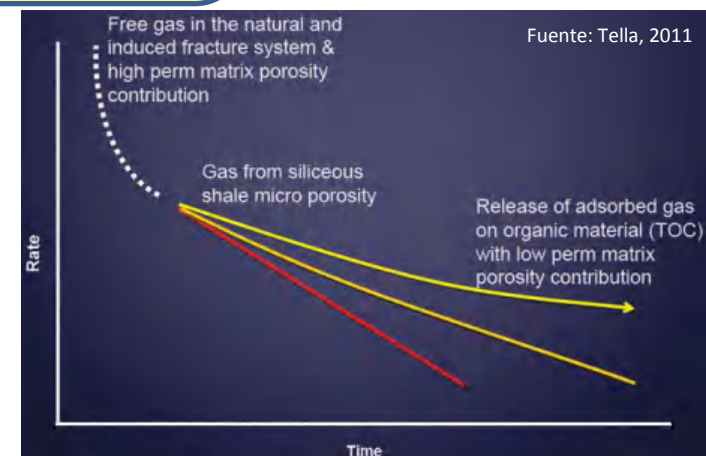
Production in Shale Reservoirs

- If permeability is less than 5E-5 mD gas only flows within the SRV to HF's
 - No flow beyond frac tip in 30 years. Effect is magnified when oil is produced
 - Linear and bilinear flow
 - Flow area is restricted in shales. The only thing we can do is try to activate part of the reservoir (SRV) if appropriate conditions are found. Frac interference
 - Darcy, Knudsen and diffusive flow. Adsorbed and free gas



k, mD	Xf, ft / m	t_int, hr	T_int, días	T_int, años
0.1	100 / 30.5	2.28	0.095	~
0.1	300 / 91.4	20.52	0.855	~
0.001	100 / 30.5	228	9.5	~
0.001	300 / 91.4	2052	85.5	0.2
0.00001	100 / 30.5	22800	950	2.6
0.00001	300 / 91.4	205200	8550	23.4

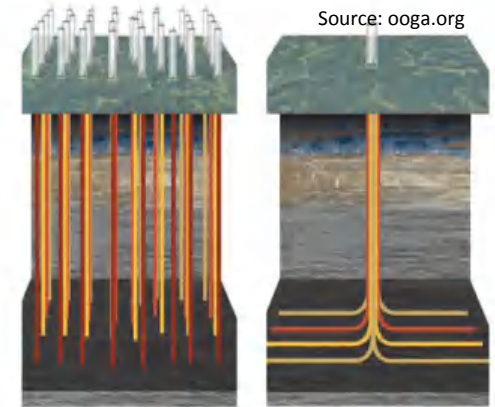
$$t \geq \frac{1.14 \times 10^4 \phi c_t \mu x_F^2}{k}$$



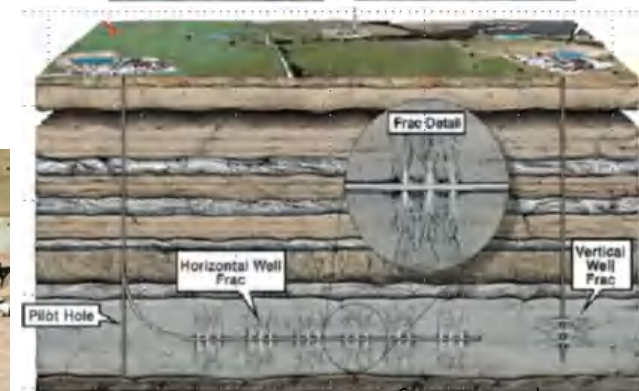
But $X_{f,eff} = D/2$!

Why Multi-fractured Horizontal Wells?

- 🔴 Mandatory state regulations
 - 🔴 Requirement of minimum ground disturbance
 - 🔴 Access to reservoirs under populated cities, farming areas, preserved lands, water resources
- 🔴 Cheapest way to put in the ground several wells at the same time!
 - 🔴 Closer well spacing. Drainage area is much smaller
 - 🔴 Pad drilling and completion. Offshore approach
 - 🔴 Centralized facilities. Smaller foot print
- 🔴 Vertical wells
 - 🔴 Field trials, pilot hole
 - 🔴 Frac mapping monitor wells
 - 🔴 Disposal wells



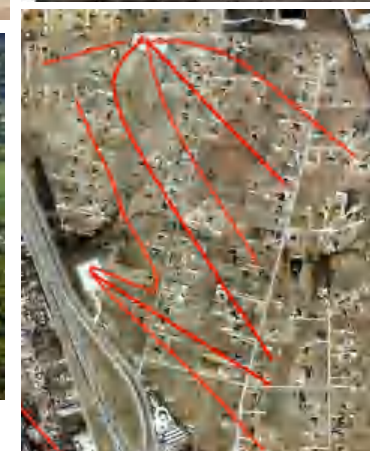
Source: epmag.com



Jonah field, 40 acres well spacing



Marcellus, 40 acres well spacing in pads



Source: Griffin, 2007

Well Construction – Factory Mode

Pad Drilling



Source: Griffin, 2007

Casing & Cementing



Frac Head



Source: SA Express News

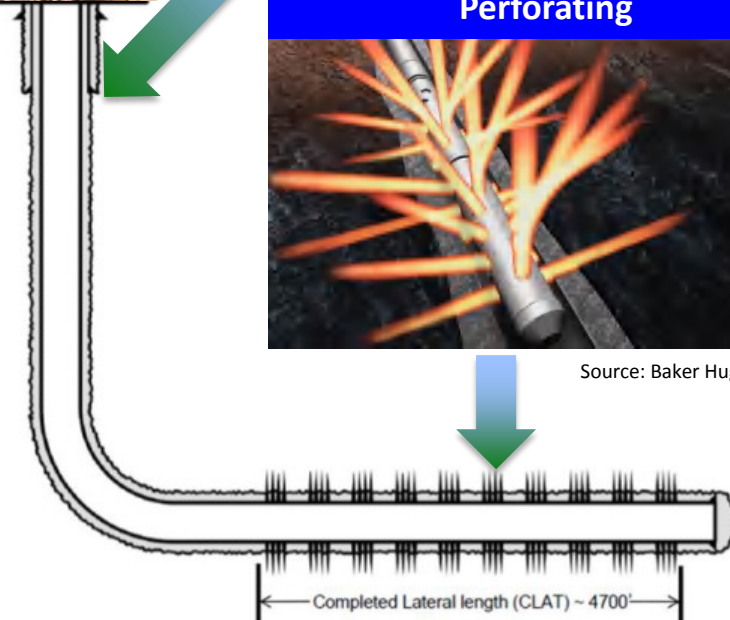
Hydraulic Fracturing Operations at Pad Site



Perforating



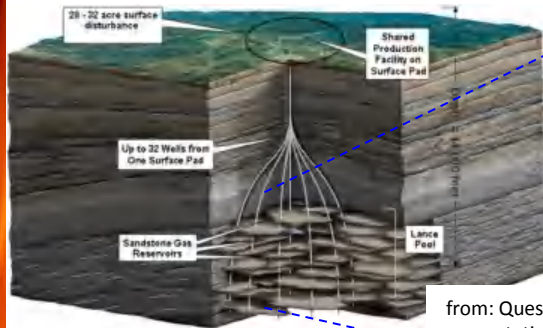
Source: Baker Hughes



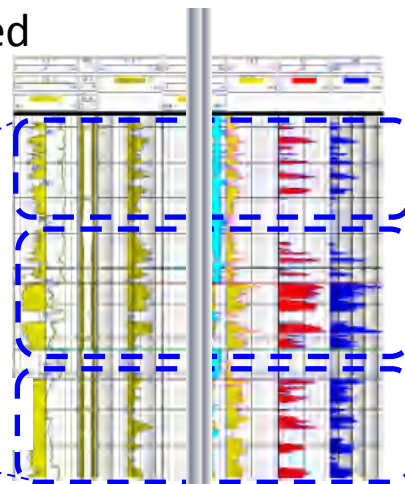
Source: Thomson, 2012

TR Completion and Stimulation

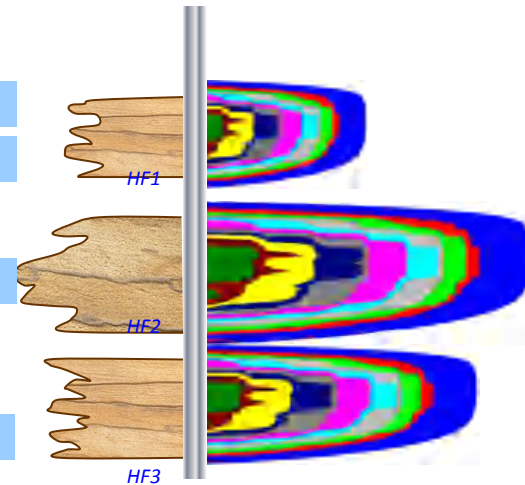
- 🔥 By reservoir type
 - 🔥 Multiple stacked layers: multi hydraulically fractured vertical wells.
 - 🔥 Single or double individual reservoirs: mostly horizontal wells. First wells must be vertical for gathering information. Multiple hydraulic fractures
- 🔥 By completion type
 - 🔥 Cased and un-cemented completions. Packers for zonal or compartment isolation
 - 🔥 Cased hole: cemented



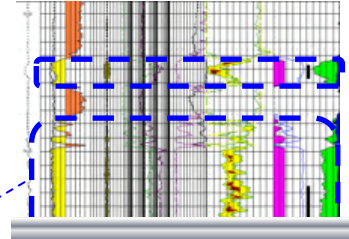
from: Questar presentation



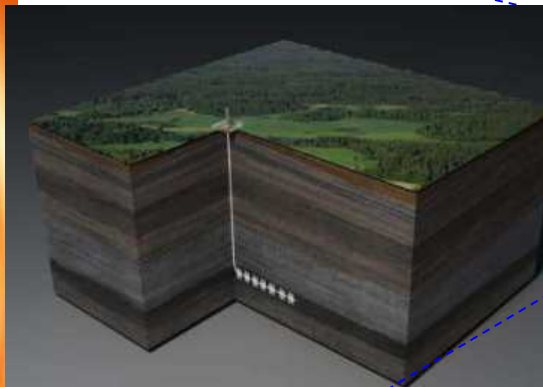
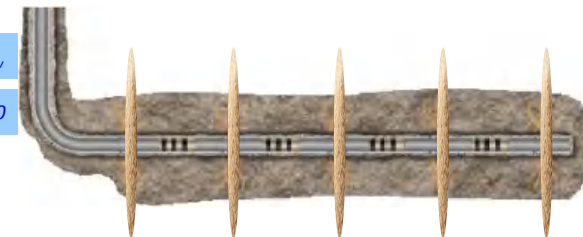
H_{net}	K_{gas}	Por	S_w
10	0.004	5.2	15
15	0.07	8.9	17
18	0.03	6.7	22



from: S. Jerez Vera. MsC. TAM



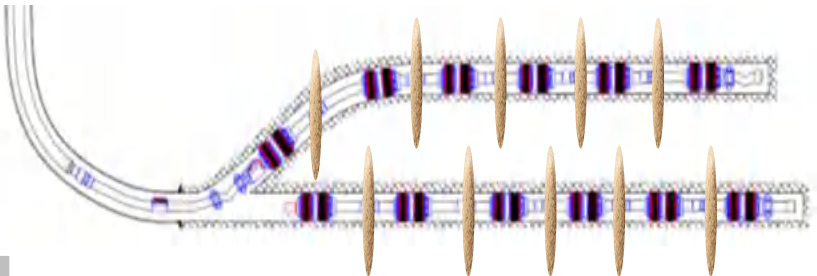
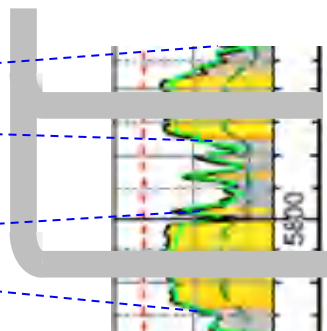
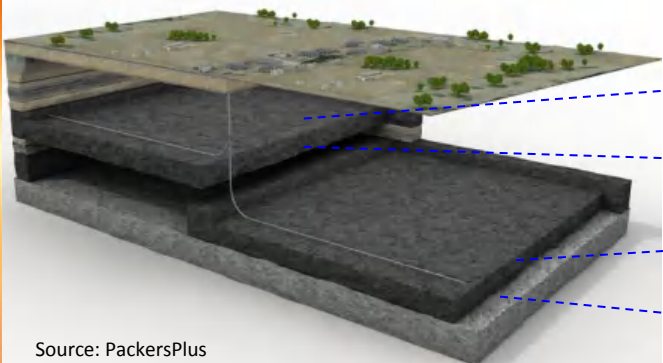
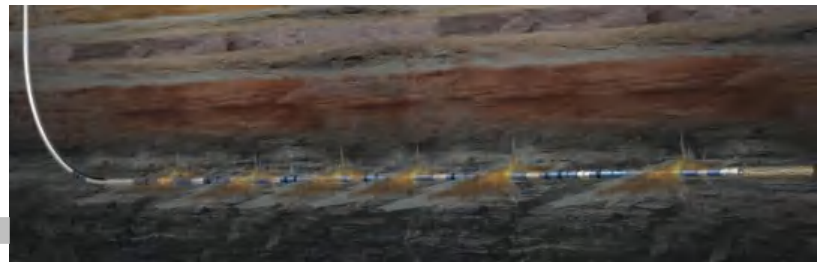
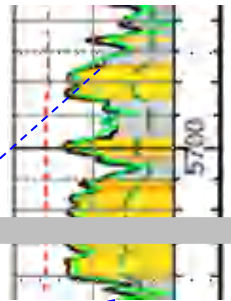
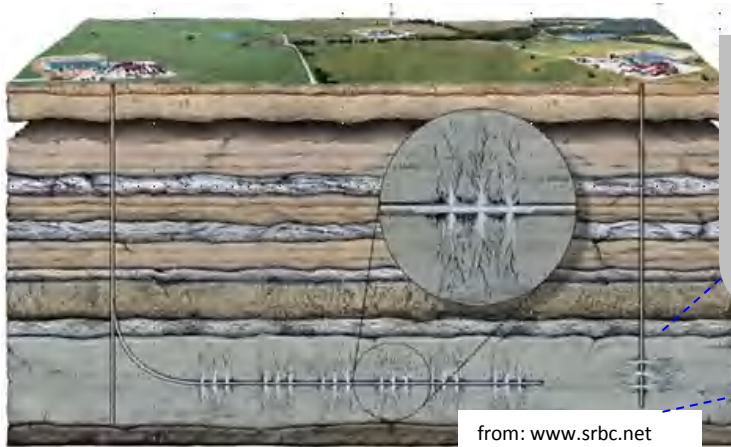
H_{net}	K_{gas}	Por	S_w
30	0.06	6.2	20



Adapted from: Red Oak well log

SR Completion and Stimulation

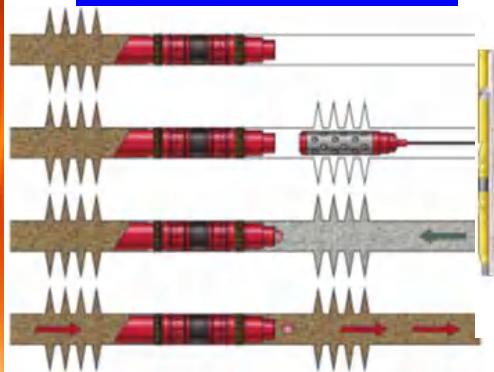
- 🔥 By reservoir type
 - 🔥 Single reservoir: multi hydraulically fractured horizontal wells. Few verticals at beginning for gathering information
 - 🔥 Double individual reservoirs: dual horizontal wells with multiple hydraulic fractures
- 🔥 By completion type
 - 🔥 Cased and un-cemented completions. Packers for zonal or compartment isolation



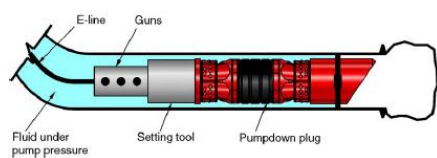
Multi Stage Completions

- 🔴 Multiples technologies are available but market dominated by three technologies:
 - 🔴 Plug & Perf. 70 – 75 % of wells are completed using this technology
 - 🔴 Ball operated frac ports. 20 – 25 % of wells. Sometimes this and previous method are combined to get more stages
 - 🔴 CT based techniques. Less than 5 % of wells uses this technology
 - 🔴 Abrasive jet perforating. Sand or composite plugs to isolate stages
 - 🔴 Pumping mainly down thru annulus but also possible thru tbg if diameter is big enough
 - 🔴 Packer and anchor
 - 🔴 CT activated frac sleeves

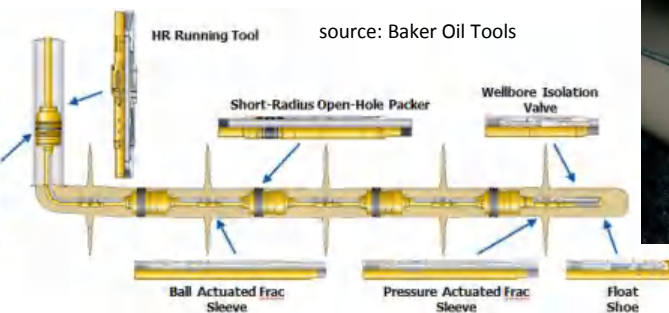
Plug & Perf – Unlimited stages



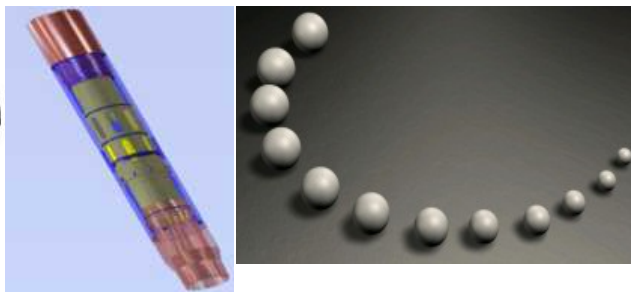
Source: Halliburton



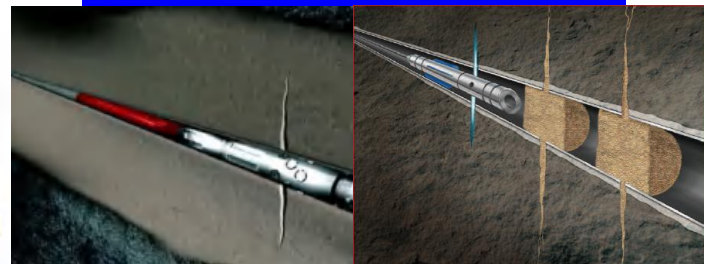
Frac Ports – 40 stages max



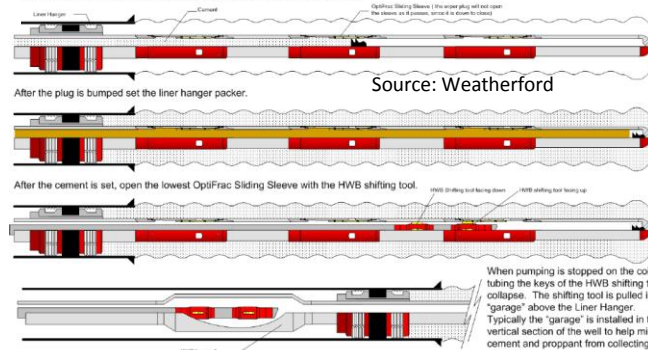
source: Baker Oil Tools



CT based techniques – Unlimited stages



run in the lower completion string, set the liner hanger, and pump the cement.

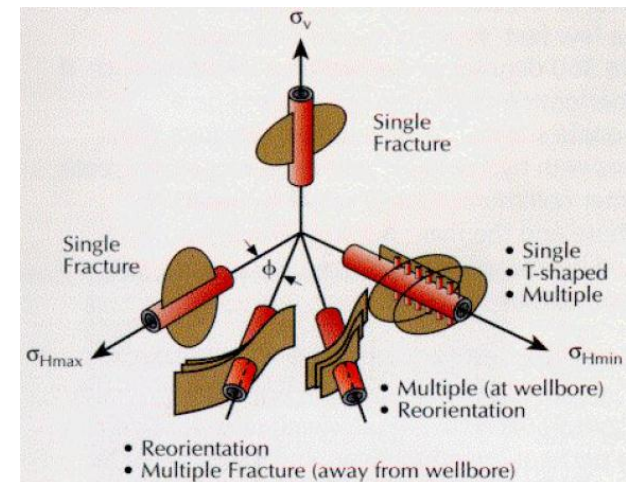
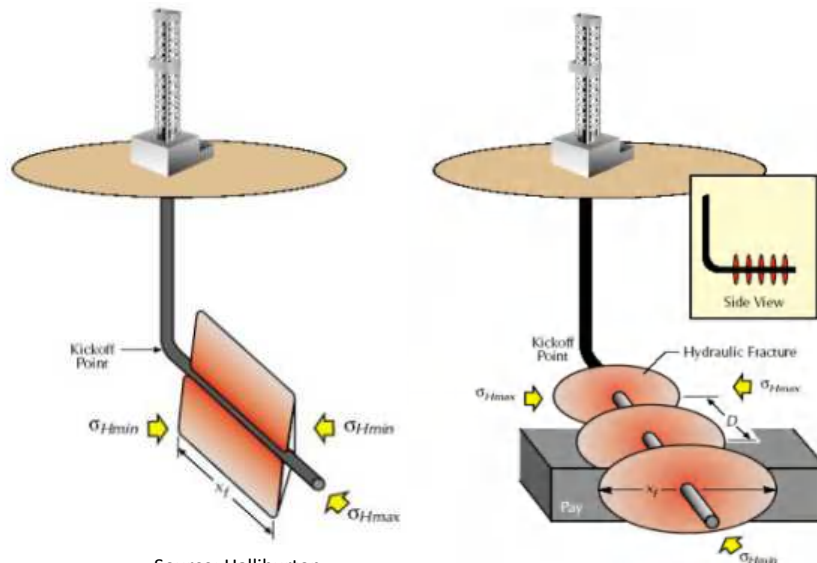


Source: Weatherford

When pumping is stopped on the coiled tubing the keys of the HWB shifting tool collapse. The shifting tool is pulled into a "garage" above the Liner Hanger. Typically the "garage" is installed in the vertical section of the well to help minimize cement and proppant from collecting in the larger ID.

Geomechanics, Well and Frac Orientation

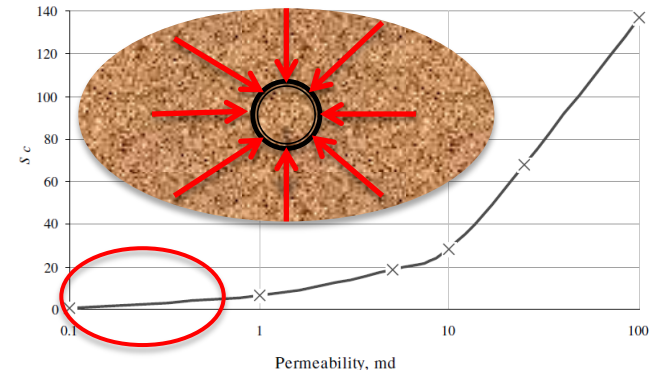
- In vertical wells there are no issues as fracture can initiate anywhere around the wellbore. Unless deviation exists most of the HF will be connected to wellbore
- As HF grows in the same plane of the two principal stresses, the direction of the horizontal wellbore axis will dictate the orientation of the HF to the well
 - Longitudinal fractures: no impact on well productivity if permeability is less than 0.1 mD. In addition, no assurance entire fracture will be connected to wellbore
 - Transverse fractures: best option for reservoirs with permeability less than 0.5 mD. As contact point with wellbore is reduced, choked flow is observed
 - Fractures at any other angle: hard to initiate. Fracture tends to start growing parallel to wellbore axis, until it leaves local stress effects and turns to align to field stress. High breakdown and treatment pressures. High tortuosity. High probability of early screen outs



Source: Halliburton

Why Transverse Fractures?

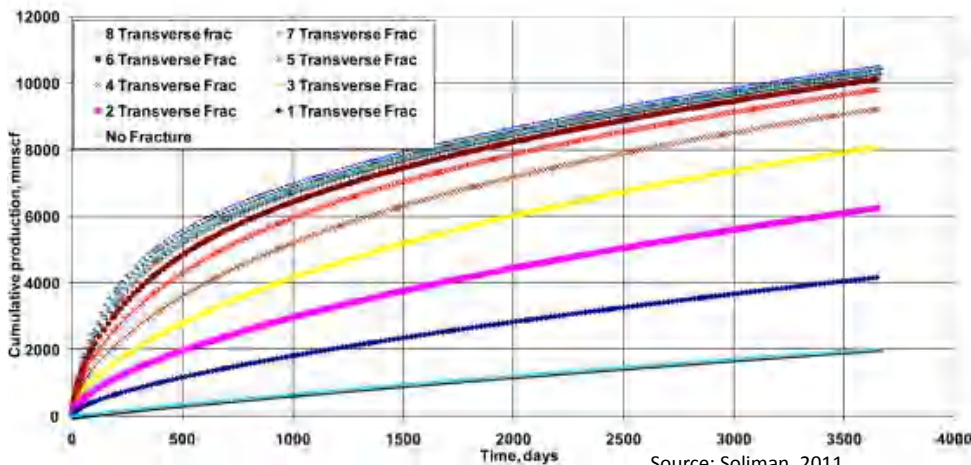
- ① Transverse HF is only attractive from productivity perspective as permeability decreases
 - ① Best option for $k < 0.5$ mD. The lower the K the better the option is
 - ① Basically choke flow at perfs is the limiting factor
- ① Multi-fractured horizontal wells provides highest productivity index
 - ① No other combination can surpass it
 - ① High number of fractures provides large IP and cumulative production
 - ① Incremental production diminishes with number of frac stages. Reservoir issues
 - ① Economical considerations



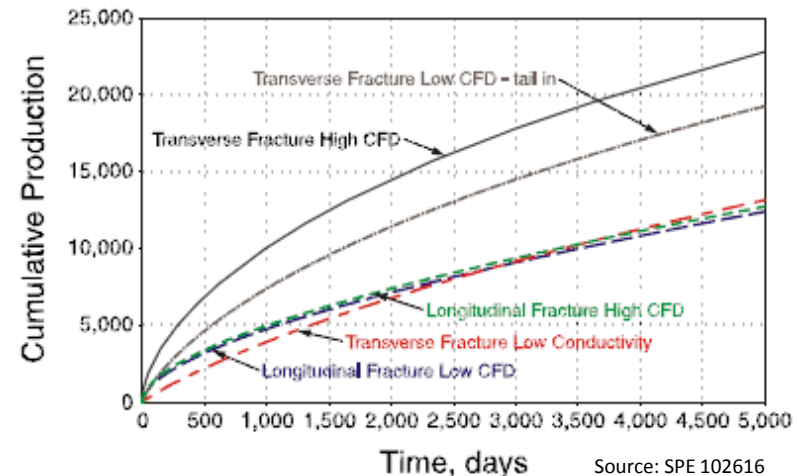
Source: Wang, 2009

$$s_c = \frac{kh}{k_{jw}} \left[\ln \left(\frac{h}{2r_w} \right) - \frac{\pi}{2} \right]$$

$$J_{DTH} = \frac{1}{(1/J_{DV}) + s_c}$$



Source: Soliman, 2011



Source: SPE 102616

Frac Design – General Guidelines

① Frac fluid system depends mainly on reservoir type and density of fissures

- ① TR: linear, X-linked or hybrid designs
- ① SR: mainly slick water

① Fracturing rate dictated by reservoir type

- ① TR: proppant transport governed by viscosity
- ① SR: velocity is the transport mechanism

① Frac volume

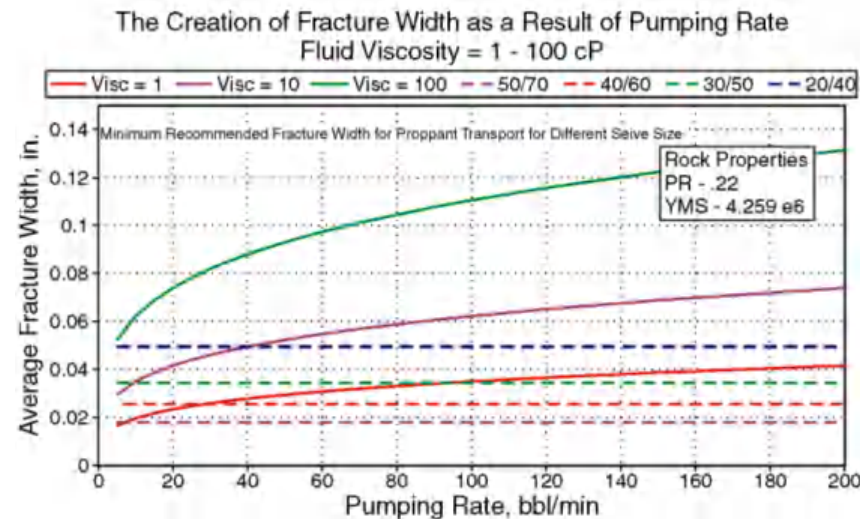
- ① TR: contacted area is the main factor
- ① SR: SRV is the key factor. Larger is better

① Proppant concentration

- ① TR: low to medium. Generally 4 - 5 ppg maximum
- ① SR: low. No more than 2 ppg as final conc in gas, for oil higher concentrations

① Proppant mesh size

- ① TR: governed by frac width
- ① SR: governed by frac width and proppant transport capability of frac fluid



from: SPE 115258

Brittleness	Fluid system	Fluid viscosity	Natural fractures	Frac rate	Proppant conc	Frac fluid volume	Proppant volume	Fracture geometry	Frac width
Brittle	SWF	Low	Severe	High	Low	High	Low	Network	Very narrow
↑	SWF	Low	↑	↑	↓	↑	↓	↑	↓
	Hybrid	Low/medium							
	Linear	Medium							
	Foam	Medium							
	X-Linked	High			↓		↓		↓
Ductile	X-Linked	High	No fracs	Low	High	Low	High	Two-wing	Narrow

Stimulation Success and Optimization

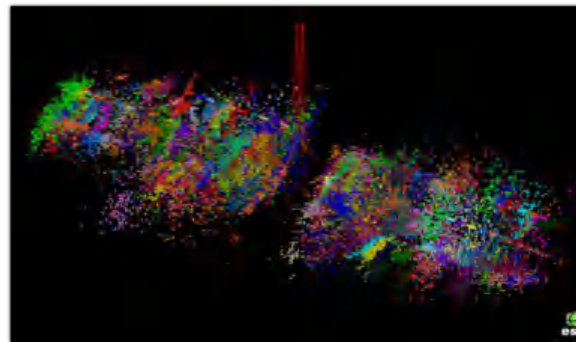
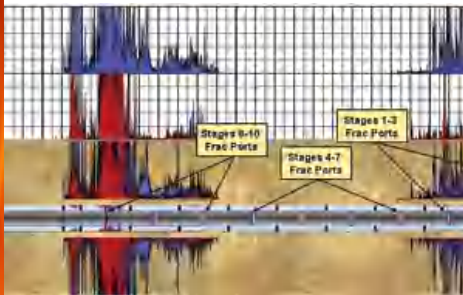
- 🔴 The only way of being successful and continue improving the development of UR is to push the limits of existing technologies and apply new ones. Cost driven development!
- 🔴 Verify if what you planned is what you got. Evaluate new technologies. Check assumptions, calibrate and test changes. Currently four major technologies are used:
 - 🔴 Microseismic
 - 🔴 Tracers (chemicals and radioactive)
 - 🔴 Production logs
 - 🔴 Production transient and decline analyses

Source: SLB

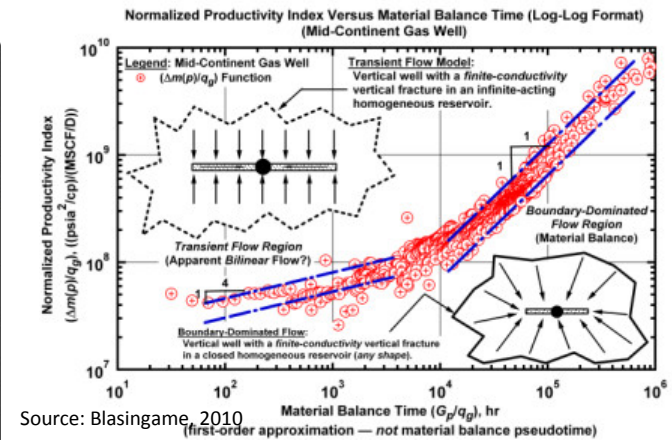
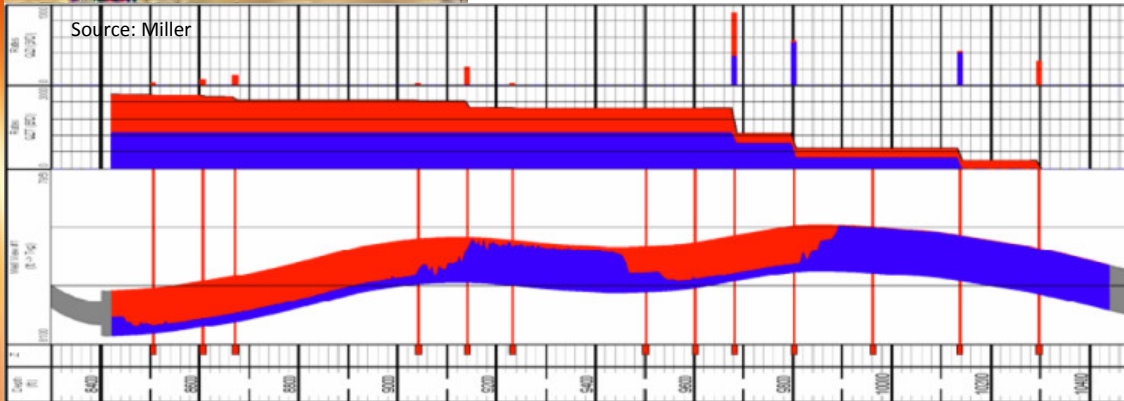
GROUP	DIAGNOSTIC	ABILITY TO ESTIMATE:						
		length	height	width	azimuth	dip	volume	conductivity
INDIRECT	Net Pressure Analysis							
	Well Testing							
	Production Analysis							
DIRECT NEAR-WELLBORE	Radioactive Tracers							
	Temperature Logging							
	Production Logging							
	Borehole Image Logging							
	Downhole Video							
DIRECT, FAR FIELD	Caliper Logging							
	Surface Tilt Mapping							
	DH Offset Tilt Mapping							
	Microseismic Mapping							
	Treatment Well Tiltmeters							

■ Will Determine
 ■ May Determine
 ■ Can Not Determine

Source: epmag.com



Source: Miller



Source: Blasingame, 2010

Production Forecasting and Reserves Estimation

Production decline analysis

- Base relations: Arps's eq
- Only valid for pseudosteady state (boundary limits were reached!!!)
- In practice most of the time actual $b > 1$

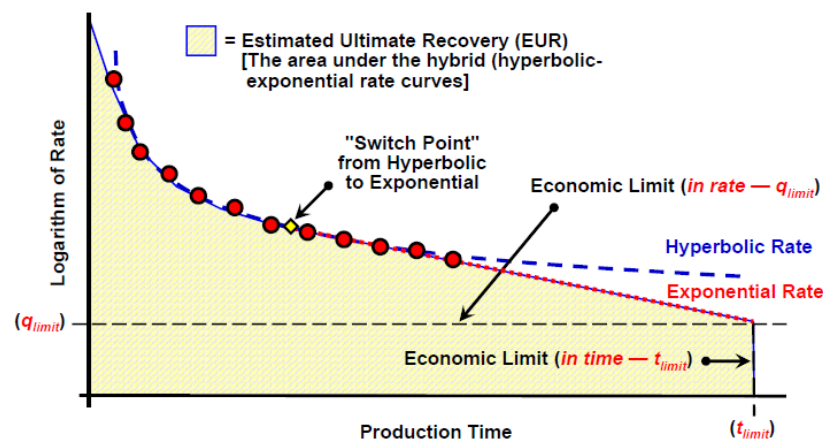
Physical vs mathematical problem

- $b > 1$ just indication of transient flow
- No limits reached = not possible to apply the methodology. Use better methods!
- If $b > 1$ at $t =$ long enough, reserves are infinite!

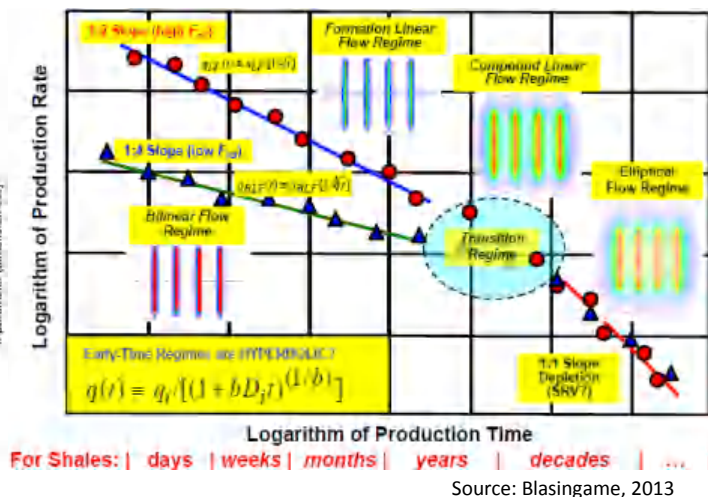
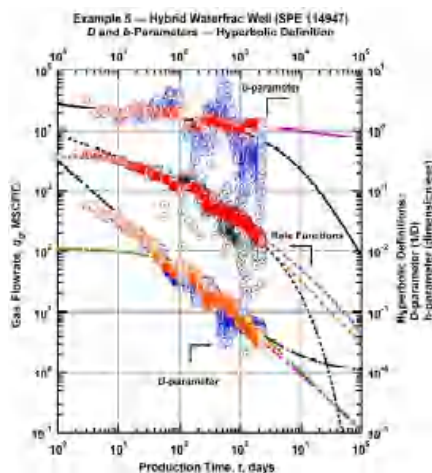
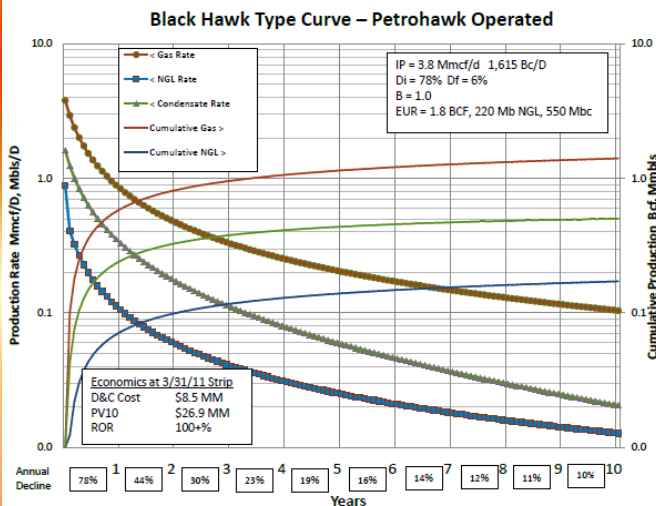
Decline behavior

- Strong decline during first years

Case	Rate-Time Relation	Cumulative-Time Relation
Exponential: ($b=0$)	$q_g = q_{gi} \exp[-D_i t]$	$G_p = \frac{q_{gi}}{D_i} [1 - \exp[-D_i t]]$
Hyperbolic: ($0 < b < 1$)	$q_g = \frac{q_{gi}}{(1 + bD_i t)^{(1/b)}}$	$G_p = \frac{q_{gi}}{(1-b)D_i} [1 - (1 + bD_i t)^{-(1/b)}]$
Harmonic: ($b=1$)	$q_g = \frac{q_{gi}}{(1 + D_i t)}$	$G_p = \frac{q_{gi}}{D_i} \ln(1 + D_i t)$



Source: Petrohawk, 2011



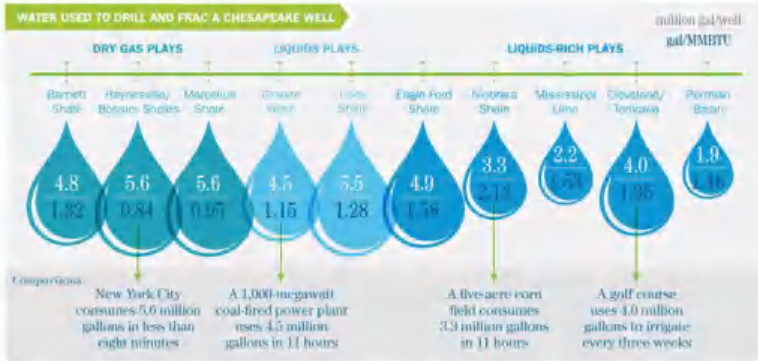
Source: Blasingame, 2013

Environmental Concerns

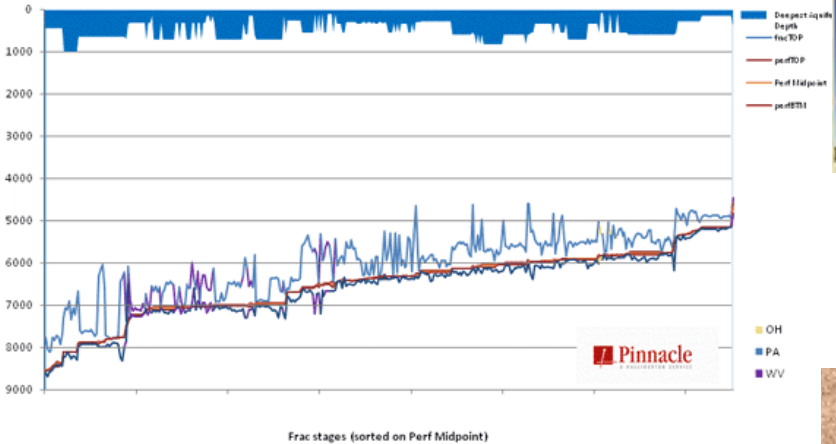
Fresh water contamination / consumption

- Surface waters
- Shallow aquifers

Earthquakes



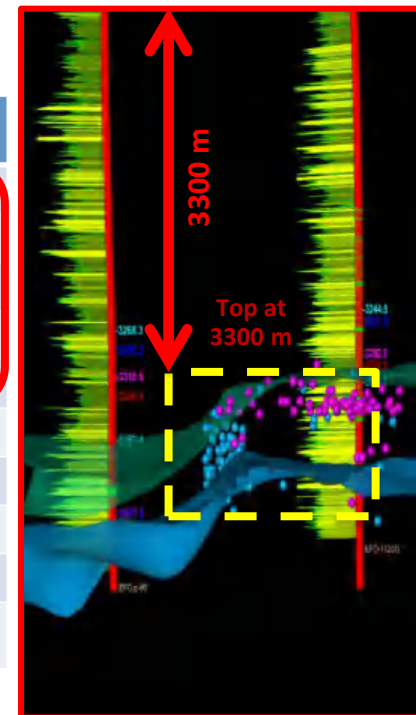
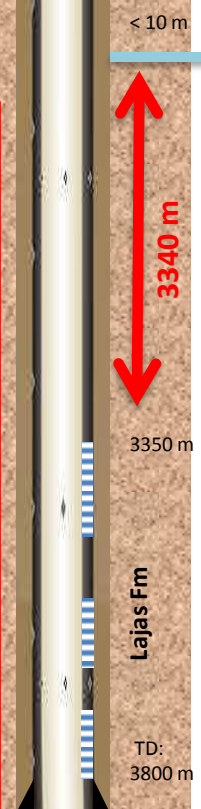
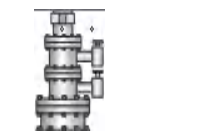
Marcellus Mapped Frac Treatments/TVD



257 times taller
50 times taller



Indio Comahue 13 m
Obelisco 67.5 m



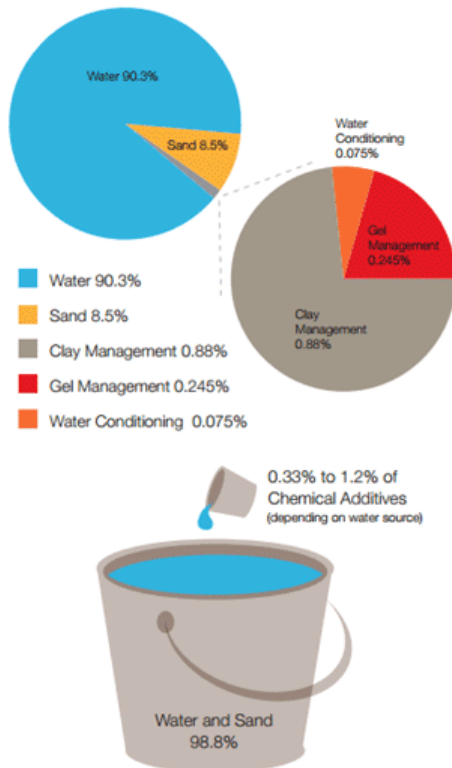
MOMENT MAGNITUDE	MOMENT (MNm)	DETECTABILITY RANGE (M)	SLIP (MM)	RADIUS (M)	EXPLOSIVE CHARGE	COMMENTS
-4	0.001	<30	0.01	0.03	1mg	Smallest recordable
-3	0.04	500	0.04	0.1	30mg	
-2	1.2	800	0.12	0.3	1g	Typical HF
-1	40	1,500	0.4	1	30g	
0	1,200	3,000	1.2	3	1kg	Big for HF
1	40,000	-	4	10	30kg	Big for geothermal
2	1,200,000	-	12	30	1 ton	Felt earthquake
3	40,000,000	-	40	100	30 ton	Minor earthquake
4	1,200,000,000	-	120	300	100 ton	Light earthquake
5	40,000,000,000	-	400	1000	300 ton	Moderate earthquake

Environmental Concerns – Cont'd

🔴 Strong complaints that frac additives are highly contaminating

🔴 Same products used for medicines, foods, cosmetics, home cleaning products, etc

Composition of gel frac fluid



Group/Function	CAS Number	Chemical type or name	Commonly found/used in household products	Common Use	Range of Volumes in Frac Fluid	
					% volume of chemical in household items	Group % by volume (average)
Sand (Proppant)/ Water	7732-18-5	Water	Irrigation, Drinking, bathing, cooking	1% to 100%	98.79% to 99.9%	88% to 97.6%
	14808-60-7	Silicon Dioxide (quartz / sand)	Hand Cleaner, arts & crafts, glass	1% to 100%		2.3% to 12%
Water Conditioning (Microbial / pH Control)	7681-52-9	Sodium hypochlorite	Disinfectant, bleaching agent, cleaners, cleaning of milking equipment, water treatment, medical use, mildew remover, anti-bacterial cleanser	0.1% to 20%	0.075% to 0.1%	0.01% to 0.02%
	1310-73-2	Sodium hydroxide (caustic soda)	Food preparation, soaps, detergents, toothpaste, aftershave, face mask, teeth whitening strips, eau de cologne, body wash, face cleaning pad, Hair remover, cocoa processing,	0.1% to 5%		0.002% to 0.1%
	497-19-8	Sodium Carbonate	household and laundry / dishwasher cleaners, toothpaste, fish aquarium, hair care, spa water clarifier	0.5% to 85%		0.0% to 0.025%
	144-55-8	Sodium Bicarbonate	Baking powder, Cakes, household cleaners, vegetable cleaner, toothpaste, fish aquarium, baby powder, deodorizer	1% to 100%		0.0% to 0.006%
	64-19-7	Acetic Acid	Vinegar, food preparation and manufacturing, Salad dressings, Pickled Onions, relishes and spreads, household cleaning products	1% to 5%		0% to 0.1%
Clay Management	7447-40-7	Potassium chloride	Table salt substitute, medical use, hair products pet supplements, african violet food	0.5% to 40%	0.0% to 0.91%	0.0% to 0.91%
Gel / Viscosity Management	6410-41-9	CI Pigment Red 5	Food colouring, colour pigment in cosmetics, soaps ink, paint	0.01% to 30%	0.0% to 0.25%	0.0% to 0.00009%
	100-43-52-4	Calcium chloride	Detergents, cosmetics, deodorant, pet products, desiccant, food additive, sports drinks, pickles	0.1% to 90%		0.0% to 0.0002%
	Natural Mixture	Walnut Husk	Hair Dye, Polishing Material, Exfoliate in Facial and Body Scrubs, Aquarium and Aquaculture	3% to 50%		0.0% to 0.006%
	9000-30-0	Guar gum	Cosmetics, baked goods, ice cream, toothpaste, sauces, salad dressing, Substitute for wheat intolerant people to use instead of flour, cattle food, and medical use	0.5% to 20%		0.0% to 0.2%
	14808-60-7	Silica	Hand Cleaner, arts & crafts, glass	1% to 100%		0.0% to 0.002%
	9025-56-3	Hemicellulase Enzyme	Wine Additive, Soybean Paste, Fibre Additive, Commercial Baking and Food Processing, Farm feed additive	0.1% to 25%		0.0% to 0.0005%
	26038-87-9	MEA borate	Cosmetics, hair texturizer, hairspray, antiseptic, laundry detergent	0.1% to 5%		0.0% to 0.1%
	proprietary information	Acrylic Resin	Disinfectant Cleaner, FDA Approved Colorant, paint, food packaging, medicinal chemistry.	< 0.01% to 2%		0.0% to 0.002%
	7647-14-5	Sodium chloride	Food production, table salt, food additive, detergents, hair products, water softener and medical saline drips.	0.03% to 99%		0.0% to 0.004%
	proprietary information	Enzyme	Laundry detergent, laundry stain remover, silverware cleaner, agricultural feeds, instant coffee production	~ 0.1%		0.0% to 0.0002%
	7772-98-7	Sodium thiosulfate	Personal care, food production, home aquarium health / commercial aquaculture, medical use for over 100yrs.	0.1% to 30%		0.0% to 0.04%

What are the Next Frontiers?

1947 – First hydraulic fracture



Source: Smith, 2010

Thanks for your attention!



Contact: jorgeenriqueponce@gmail.com

2008 – First three simo-frac



Source: Schein, 2008